


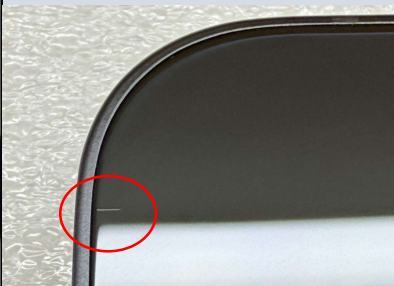

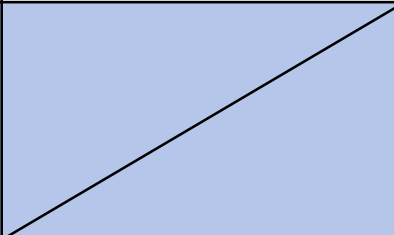



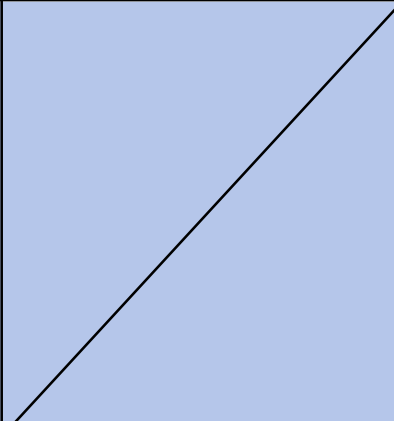

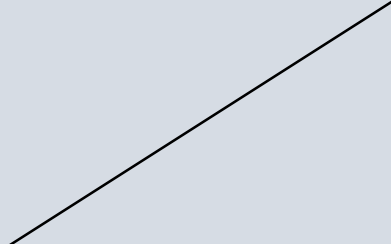

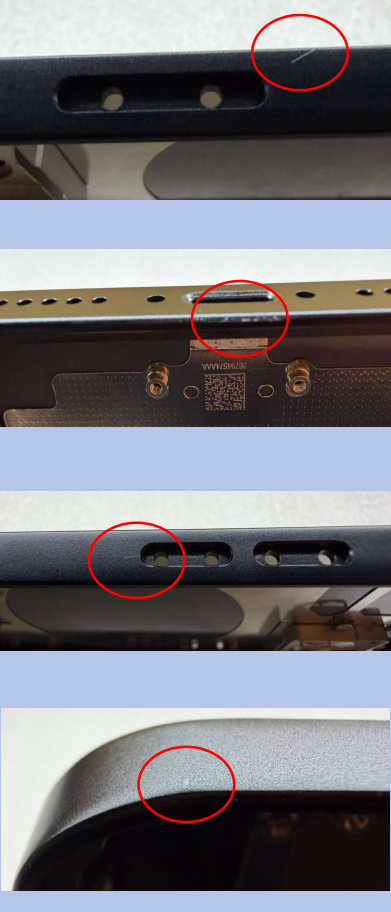

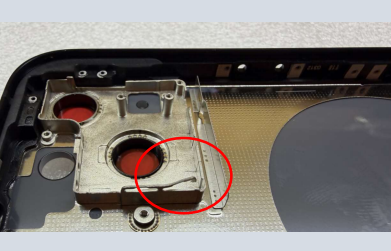




Incoming Inspection Standard Operating Procedure (Rear Housing)

No.	Inspection Item	OK Sample	NG Sample	Description
1	Cleaning			Using a clean lint-free cloth lightly dampened with isopropyl alcohol, wipe the rear housing glass and camera lens glass until the surfaces are free of dust and debris.
2	Rear Housing Glass & Camera Lens Glass			Hold the rear housing and gently tilt it under a light source to inspect the rear cover glass for scratches or color inconsistencies, and check the camera lens glass for any scratches.
3	Camera Lens Glass Position			Adjust the angle of the rear housing and observe whether the camera lens glass protrusion is uniform on all sides.
4	Gap & Protrusion Between Rear Glass and Metal Frame (Left/Right Sides)			Hold the rear housing up to eye level and inspect the left and right sides to check whether the gap is excessive or any protrusion is present.
5	Gap & Protrusion Between Rear Glass and Metal Frame (Top/Bottom Sides)			Rotate the rear housing 90° and repeat the same inspection posture to check the top and bottom sides for excessive gap or protrusion.

6	Cleaning			<p>Using a clean lint-free cloth lightly dampened with isopropyl alcohol, wipe the rear housing frame until the surface is free of dust and debris.</p>
7	Frame Openings, Burrs, Dents & Scratches			<p>Inspect the frame in the following order: Power button side → Bottom → Volume button side → Top. Check each section for alignment of openings, presence of burrs, mechanical damage (dents/dings), or scratches with paint loss.</p>
8	Rear Housing Interior			<p>Orient the rear housing with the interior facing you and gently shake it. Inspect the solder joints for any cracks, breakage, or looseness.</p>
9	Bagging & Labeling			<p>Upon the first occurrence of an NG defect, stop the inspection immediately. Place the NG unit in a foam bag and label it with the NG defect reason. Place accepted (OK) units in foam bags and sort them neatly by model and color for subsequent use.</p>